



S-1000 base.line

Trim saw with manual feed –
for multiple lengths and final cut



The trim saw S-1000 base.line allows **tear-free cuttings** of **veneered mouldings, drawer sides or other furniture parts**.

Highly flexible processing is achieved by the **multiple length function, which makes it possible to cut different stock lengths out of one stock package**. The single workpieces or packages are placed on the stock support, from where they are moved into the trim saw station by means of an NC controlled stock feed.

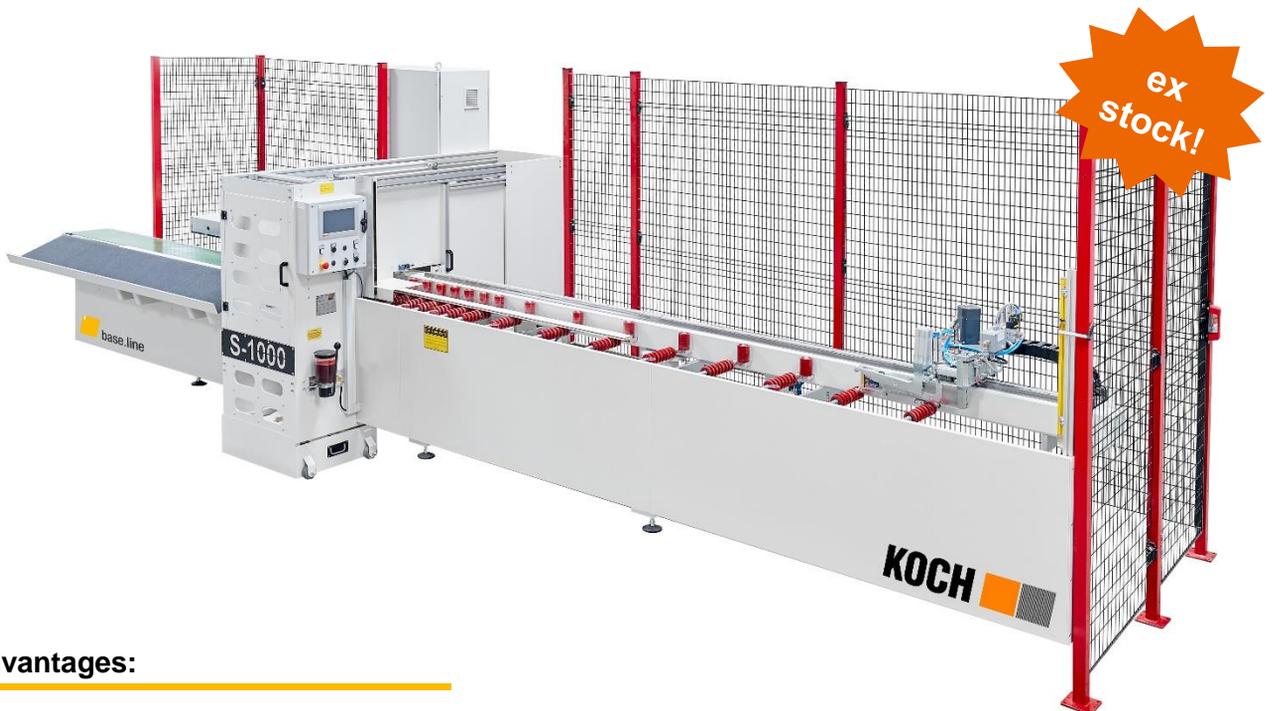
Moreover, the machine can be used as a stand-alone solution or can be integrated into complete production lines. It is ideally suited for the manufacturing of small and medium volumes.

Workpiece dimensions :

Stock length	550-3.000 mm
Stock width	50-200 mm
Stock thickness	12-20 mm

Stock dimensions in the trim saw station

Stock length	100-1.500 mm
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Advantages:

- ✓ Easy shop floor programming
- ✓ Best possible sawing cut thanks to an NC controlled saw feed
- ✓ Low noise and dust emission due to the closed design of the sawing module
- ✓ High precision due to solid and robust design
- ✓ Maximum availability due to brand-name and quality components



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Equipment:

- ✓ Scoring saw
- ✓ Trim saw
- ✓ NC controlled saw feed
- ✓ Stock return feed
- ✓ Online connection



A clamping claw clamps the workpiece or package and moves it to the trim saw.

The stock feed is NC-controlled



Trim saw and scoring saw.

The saws are cutting crosswise through the material and make a final cut.